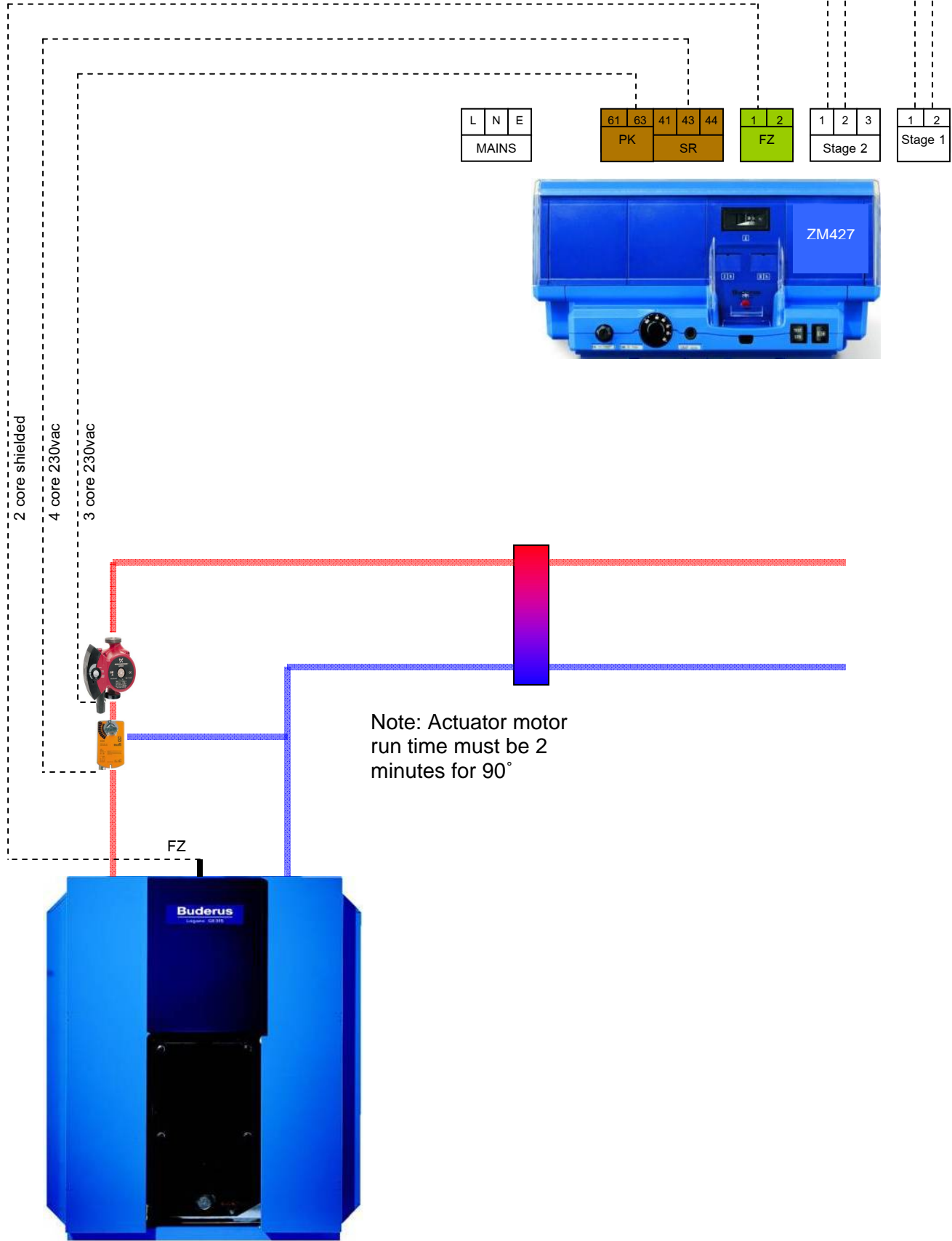
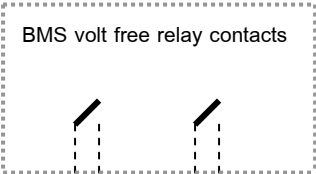


Note: a link can be made between the stage 2 terminals to allow a single volt free contact to enable the boiler. The in built special TR thermostat will operate the second stage until 5K from the set point. The minimum set point is 80°C.



**Buderus**

Drawing No 4212-1-HDR1

Revision date 11/2009

4212 with ZM427 module ensuring the operating conditions for an Ecostream boiler via three port valve and shunt pump