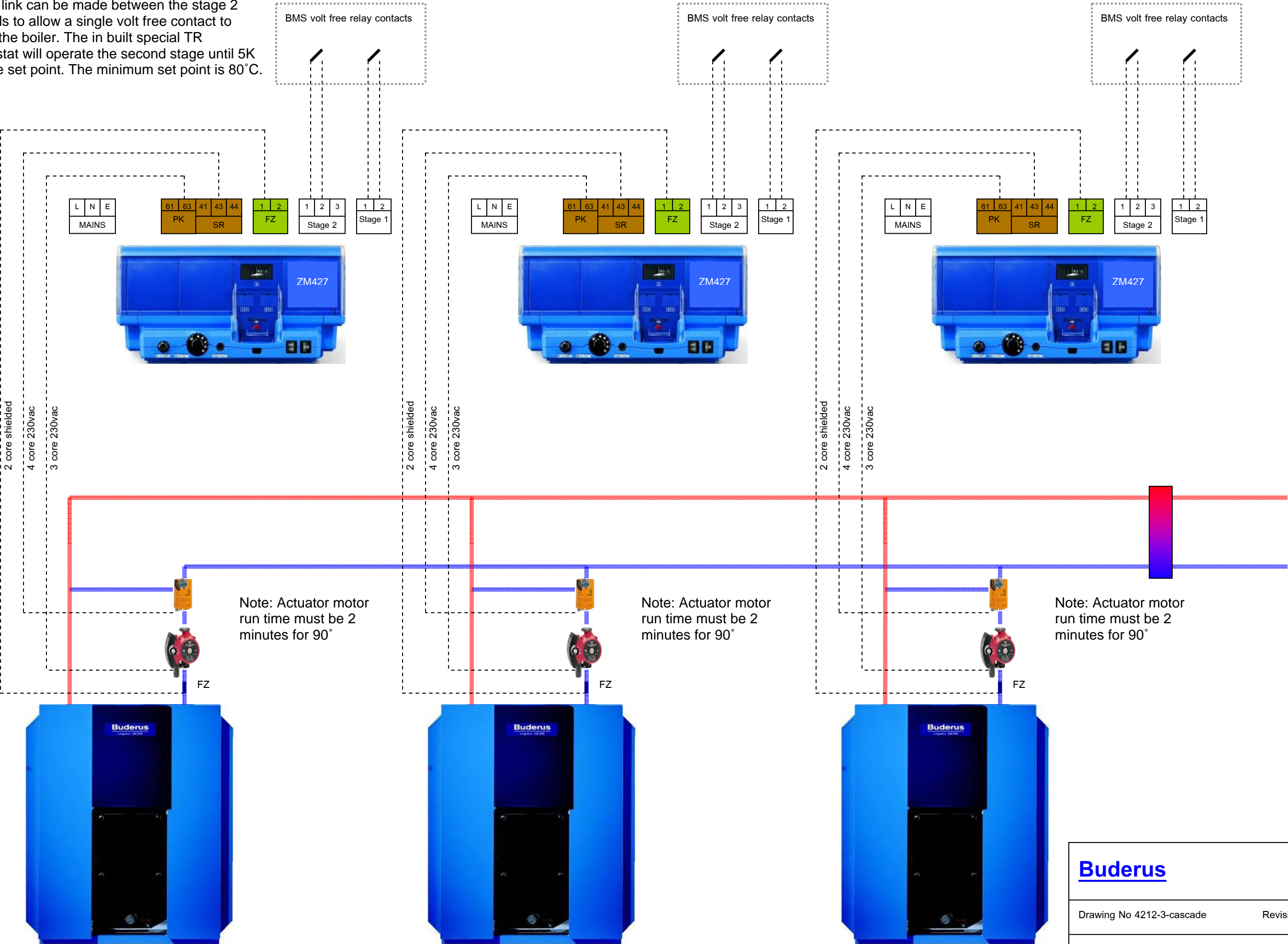


Note: a link can be made between the stage 2 terminals to allow a single volt free contact to enable the boiler. The in built special TR thermostat will operate the second stage until 5K from the set point. The minimum set point is 80°C.



**Buderus**

Drawing No 4212-3-cascade

Revision date 8/2010

4212 & ZM427 module ensuring return temperature control for the boilers via three port valve and shunt pump, under BMS control